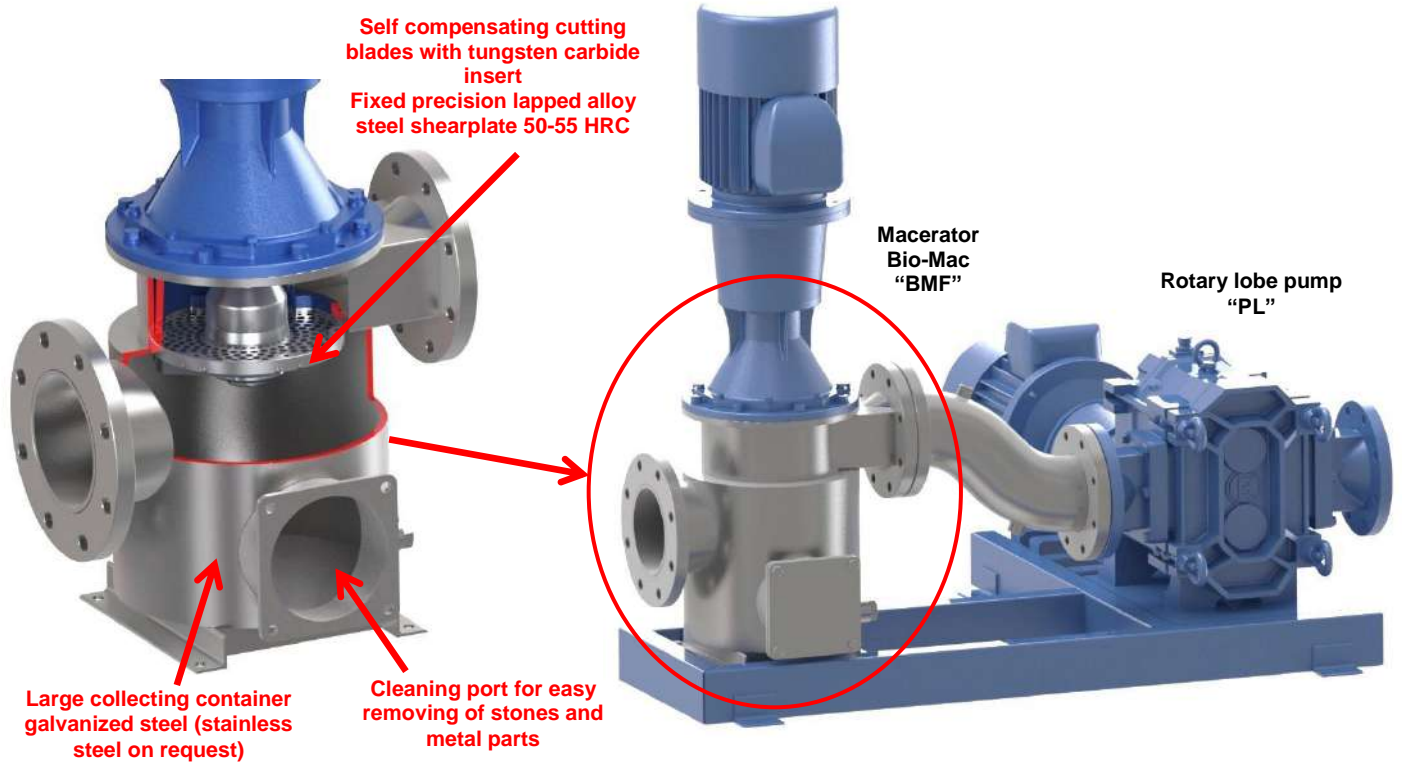




## MACERATORS "BIO MAC" FOR BIOGAS



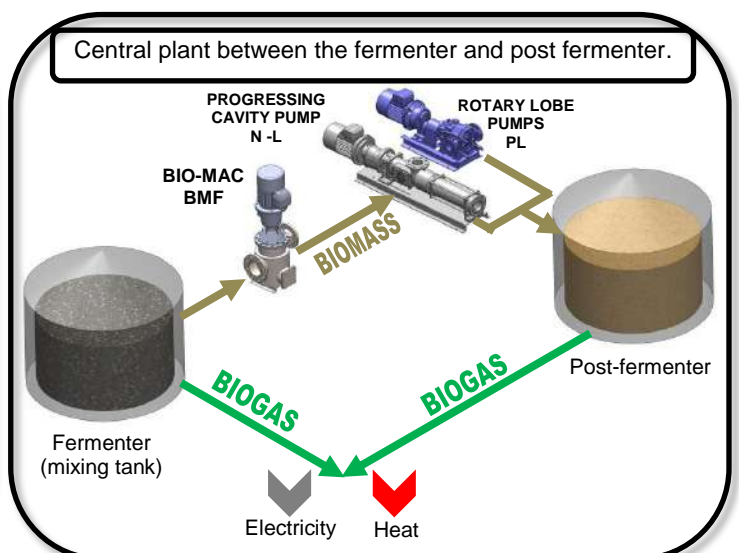
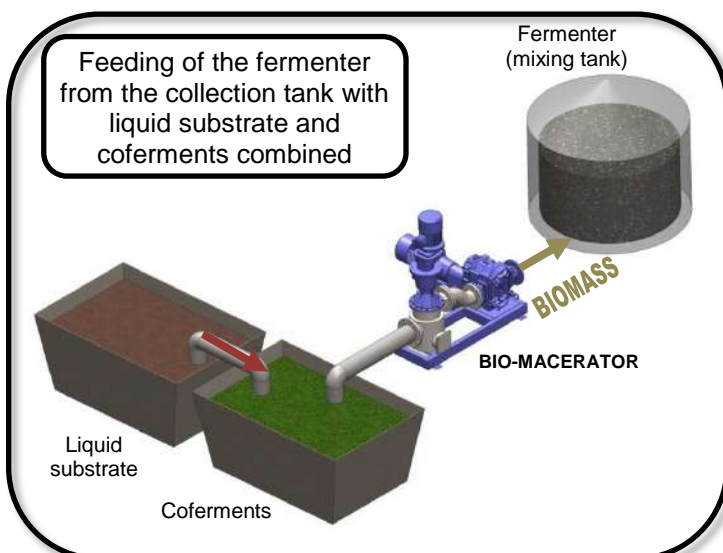
Configuration Bio-macerator (Bio-Mac BMF coupled to rotary lobe pump PL or progressing cavity pump N - L) for feeding fermenter.

**Bio-Macerator:** Thorough disintegration and uniform blending of the liquid phase and cosubstrate into a homogeneous biomass substantially increases the efficiency of biogas production. Bellin has developed a compact unit specifically for this purpose. By combining a positive displacement pump (which may be rotary lobe pump or progressing cavity pump) and a powerful macerator into a single unit, Bio-Macerator can prepare superior quality biosuspensions. It can simultaneously feed one or more fermenters and handle additional pumping tasks in the biogas plant when needed. With cutting blades self-compensating, self-lubricated mechanical seal in oil bath, a large collecting container galvanized steel (stainless steel on request), settling out sump for stones and metallic objects, with special opening for easy inspection and cleaning.

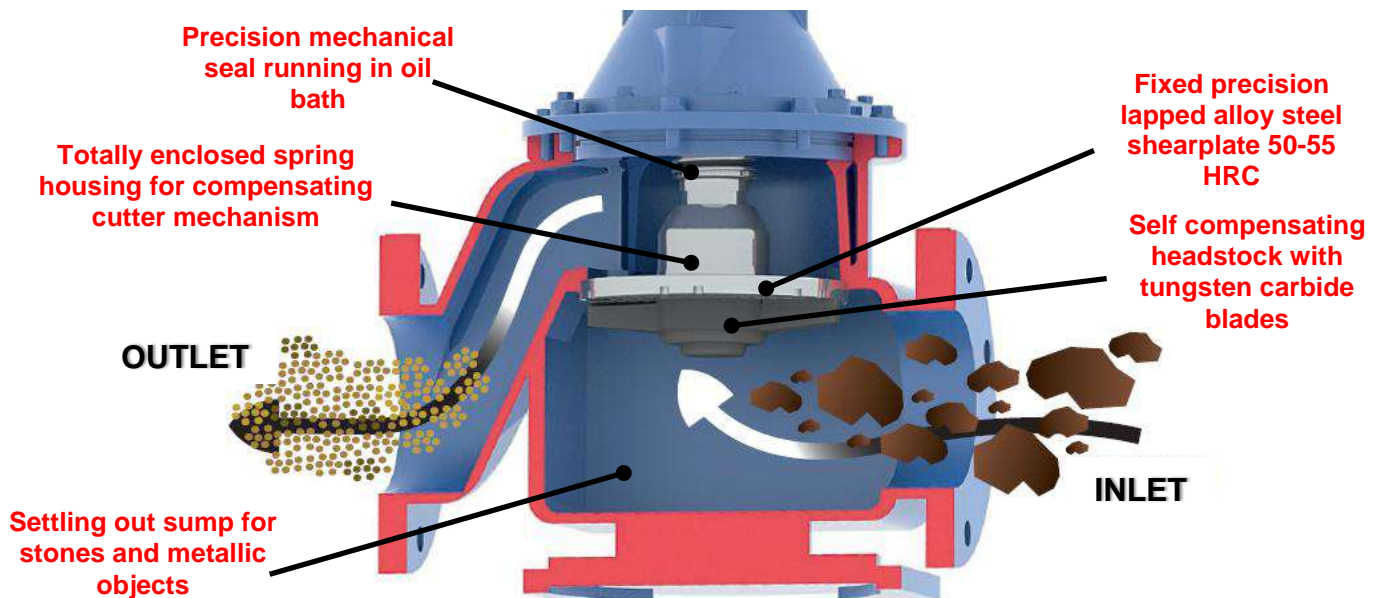
### Selection table

Model	Rated capacity (m <sup>3</sup> /h)	Installed electric motor power (kW)
Bio-Mac BMF300	20-25	3
Bio-Mac BMF300	30-40	4
Bio-Mac BMF400	45-60	5,5
Bio-Mac BMF400	65-80	7,5

### Applications



# MACERATORS "BMG" PIPELINE



The **Bellin BMG Pipeline** is designed to fit into the suction line of raw sewage or sludge pump, homogenizing the medium to improve downstream process, whilst protecting high performance pumps from tramp and rag debris in the medium. It is a disintegrating device for raw sewage and sludges up to 6% solid matter in a pipeline under operating conditions ranging from – 1 bar to + 4 bar. The range consists of a conditioning cutterhead co-axially mounted specifically designed to handle raw sewage and sludge. The cutters consist of a steel headstock with tungsten carbide wear blades rotating against a stationary alloy steel shearplate with a hardness of 50-55 HRC. The size of the holes in the shearplate may be specified to suit the application. The cutters can be replaced without disturbing the mechanical seal. The seal will rotate in an oil bath to ensure adequate cooling and lubrication which have a sealing rings of differing grades of tungsten carbide.

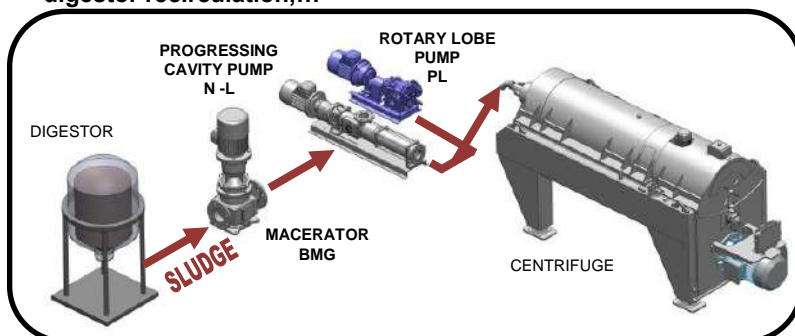
## Selection table

		BM 150	BM 200	BM 300	BM 400	BM 400
<b>Raw sludge</b> up to 480 mg/l solids	IEC	90 (B5)	112 (B5)	132 (B5)	132 (B5)	132 (B5)
	P (kW)	1,5	2,2	2,2 / 3	5,5	7,5
	rpm	1440	960	720 / 960	390	480
	Capacity max (m <sup>3</sup> /h)	20	40	100	200	360
<b>Primary sludge</b> up to 6% dry solids	IEC	90 (B5)	112 (B5)	132 (B5)	132 (B5)	132 (B5)
	P (kW)	1,5	1,5	3	5,5	7,5
	rpm	1440	720	610	390	480
	Capacity max (m <sup>3</sup> /h)	10	20	60	120	200
<b>Digested sludge</b> up to 6% dry solids	IEC		112 (B5)	132 (B5)	132 (B5)	132 (B5)
	P (kW)		1,5	3	5,5	7,5
	rpm		720	610	390	480
	Capacity max (m <sup>3</sup> /h)		20	60	120	200

For others medium handled consult our sales department.

## Applications

1. Pump protection from fibres and long particules.
2. Waste water plant, for inlet conditioning, screening conditioning, sludge transfer pumping, sludge conditioning, digester recirculation,...



3. Industrial plant, Municipal or Industrial Incineration.
4. Protection for pumping stations on raw sewage.
5. Maceration and mixing in industries (paper - breweries food - agriculture - oil...).