Husky Twistork Agitator Pump System

■ **Gentle "whipfree" mixing action reduces degradation and splashing**

■ **Stainless steel with acetal or polypropylene construction pump**

■ **Integral system simplifies installation by eliminating messy hose and fitting connections**

■ **Quiet, versatile pump connected to agitator lifts solids from bottom of tank and mixes while maintaining suspension**

■ **Recommended for viscosities up to 1000 cps***

Simultaneous mixing and evacuating speeds up your production line!

Graco combined two successful technologies to create a new package: the high performance Husky 715 diaphragm transfer/supply pump and the powerful new Twistork bung-mounted agitator/mixer.

This closed system prevents evaporation, reducing VOC emissions. This maintains the purity of the material in the drum and simplifies drum agitation and transfer for improved efficiency and quality.

Typical Fluids Handled

• Mixes most paints, resins, urethanes, epoxies and latex materials – excellent for viscosities to 1000 cps

• Husky 715 available in polypropylene/Teflon® and acetal/Teflon combinations for a wide range of fluids

Typical Applications

• Drum agitation and evacuation

• Tint or dye agitation and supply

• Chemical agitation and transfer

• Thixotropic material agitation and transfer

* Mixing effectiveness and pump flow rate are significantly impacted by fluid viscosity.

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Form No. 305-771-E

Technical Specifications

Max. working pressure . . . . 7 bar
Air pressure operating range . . . . 1,75-7 bar
Max. siphon flow rate
    with 100 cps material . . . . 45,4 l/min
    with 1000 cps material . . . . 4,54 l/min
Air inlet . . . . quick-coupler, nipple (pin)
Fluid outlet . . . . 3/4 npt(f)
Max. recommended agitator speed . . . . 800 rpm
Agitator air consumption
    at 400 rpm . . . . 0,07 m³/min
    at 800 rpm . . . . 0,16 m³/min
Pump air consumption
    at 45,4 l/min . . . . approx. 0,34 m³/min
Dimensions . . . . 1549 mm H x 224 mm W x 290 mm D
Instruction manual 308-656

Accessories

222-011   **Grounding Clamp**

236-984   **Strainer Inlet Kit**

Repair Kits

D06-911   **Husky Polypropylene/Teflon® Pump
Repair Kit**

D06-211   **Husky Acetal/Teflon Pump Repair Kit**

224-820   **Pump Air Valve Replacement**

207-335   **Twistork Motor Repair Kit**

236-762   **Shaft Seal Repair Kit**

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Ordering Information

238-859   **Twistork with Polypropylene/Teflon Pump**

238-860   **Twistork with Acetal/Teflon Pump**